



3i

PURE WATER TECHNOLOGY®



Fresh



Healthy



Pure



Water

in your workplace.



Your bottled water may not be as FRESH as you think...

Bottled water companies promote an image of health and wellness, yet the life cycle of a bottle seems anything but healthy for your workplace or the world we live in. To give you a FRESH perspective, these companies add millions of pollutants to our air during the manufacturing and transportation process — not so HEALTHY for the environment.



In addition, the water you drink from your current bottled cooler may not be as PURE as you think. There is great opportunity for water contamination from the moment of water injection at the factory to the time the bottle is unsealed and lifted into the cooler. This common problem can occur due to germ contamination from the user's hands which unseal the bottle, or even from the bacteria build-up within your cooler due to improper maintenance—not so HEALTHY for your workplace.

...The NOT-SO-FRESH alternative.



In an effort to reduce the environmental impact of bottled water, some companies have turned to converted bottled water coolers, otherwise known as filter coolers. But filter coolers don't always provide the FRESHness, purity and protection that your work environment demands. Poorly designed and improperly maintained filter coolers can actually increase contamination levels and generate high levels of bacteria in a reservoir of unprotected water.

The Pure Water



Technology Fresh Perspective



3i

The **FRESH, PURE, HEALTHY** Choice!

Pure Water Technology's newest system eliminates the environmental and workplace impact of bottled water systems while supplying FRESH, PURE and HEALTHY drinking water at the point-of-use.



CleanContact™

Anti-microbial touchpad surface and surrounding surfaces manufactured and tested to protect against cross-contamination of germs within the workplace.



24/7-System Monitoring

At the core of PHSI's patented technology is a microprocessor that controls and monitors activated oxygen injection, filter life, water quality, and all other system functions 24 hours a day. Only the 3i can deliver this level of programmability and performance that keeps your water fresh and pure.



Activated Oxygen Injection

Oxygenates the water during the ATS process, delivering FRESHNESS YOU CAN TASTE™.



ATS-Auto Tank Sanitization

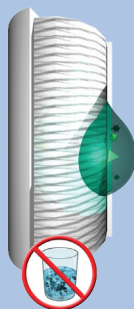
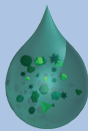
Eliminates microbiological contamination and does away with the tedious and often overlooked task of sanitizing the holding tank.



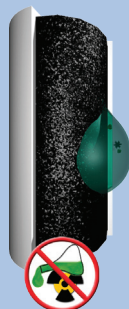
Pure Touch Dispense

The ergonomic design delivers an optimum dispense height and spacious dispense area for large containers which prevents germ contamination of the dispense nozzle.

The Pure Water Technology 3i Process



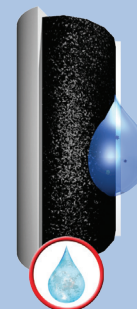
Sediment Filter
Sediment:
• Dirt, Rust, Silt



Carbon Block Filter
Organic:
• Chemicals,
Solvents, Chlorine



80 GPD Reverse Osmosis Membrane
Inorganic:
• Lead, Mercury, Arsenic



Granular Activated Carbon Filter
Final Polish



Activated Oxygen Injection
Microbiological:
• Bacteria, Viruses, Parasites

Choose Fresh, Healthy, Pure Water

Pure Water Technology dispenses it all — right in your workplace.

Satisfy your thirst for FRESH, HEALTHY, PURE WATER. The 3i delivers glass after glass of pure drinking water at the touch of a button while keeping our world and your workplace healthy.

Join our FRESH perspective... REQUEST A TRIAL TODAY!



PHSI is a U.S. based manufacturer of water purification coolers and PHSI's factory is a state of the art ISO 9001 and 14001 facility. Our pure water systems are tested and certified to the highest North American and European standards for safety and performance, including NSF/ANSI 42, 53 & 58, EnergyStar, UL, CE, and WQA Gold Seal.



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